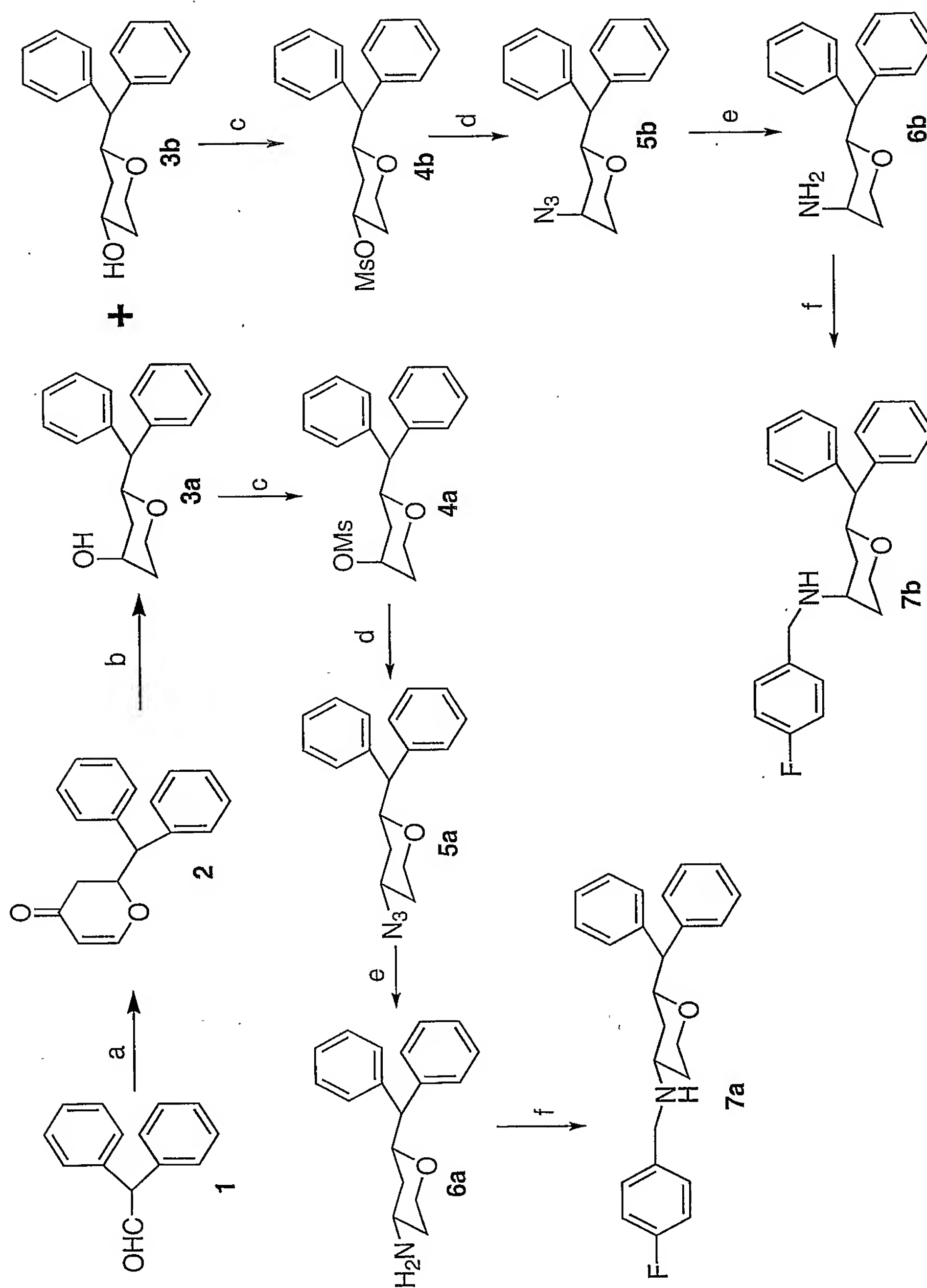


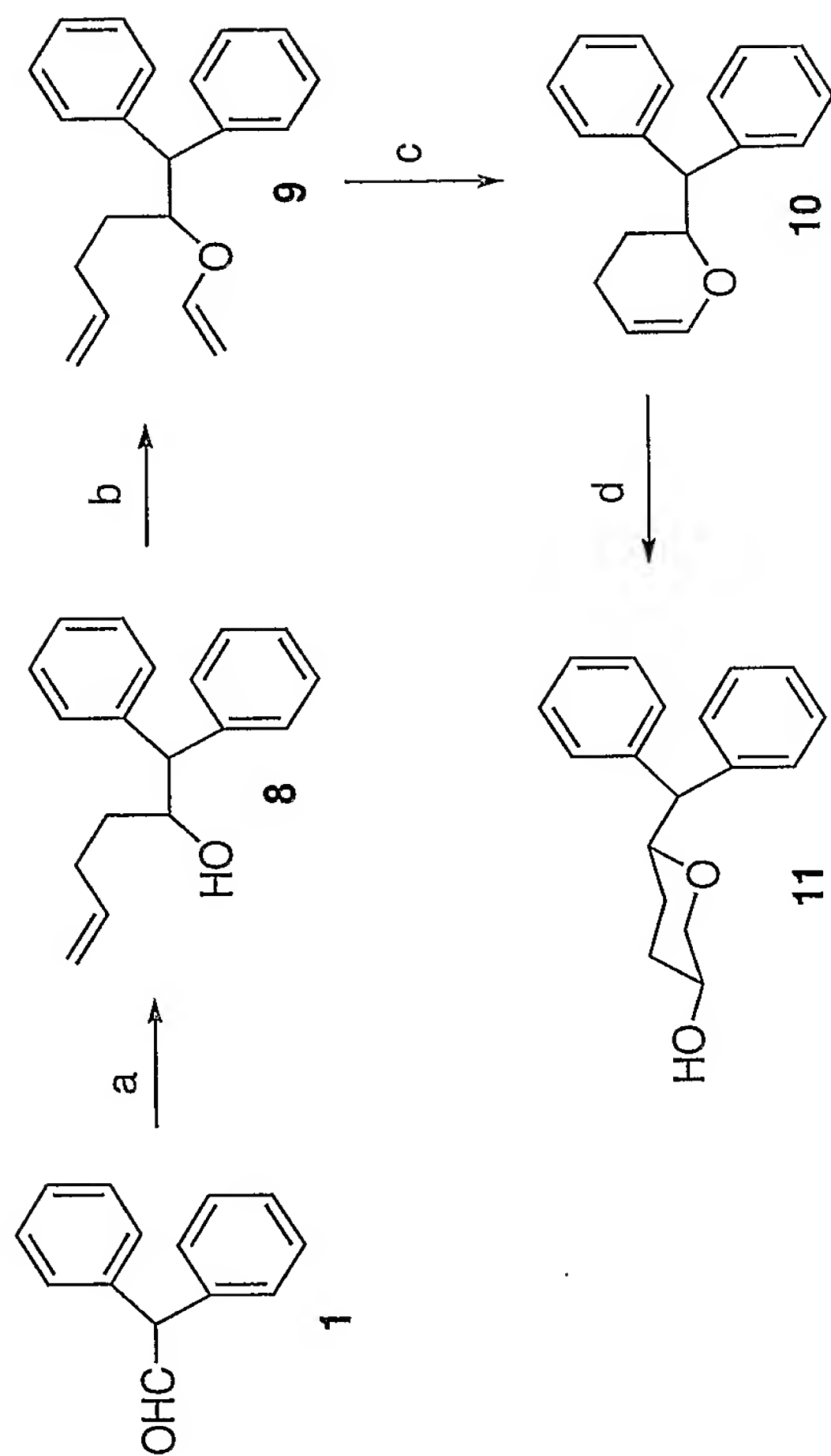
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(a) Danishefsky's diene,  $\text{BF}_3/\text{Et}_2\text{O}$  (b)  $\text{BF}_3/\text{Et}_2\text{O}$ ,  $\text{NaCNBH}_3/\text{THF}$  (c)  $\text{CH}_3\text{SO}_2\text{Cl}$ ,  $\text{Et}_3\text{N}/\text{CH}_2\text{Cl}_2$   
(d)  $\text{NaN}_3/\text{DMF}$  (e)  $\text{H}_2/\text{Pd-C}/\text{MeOH}$  (f) 4-Fluorobenzaldehyde,  $\text{AcOH}$ ,  $\text{NaCNBH}_3/\text{ClCH}_2\text{CH}_2\text{Cl}$

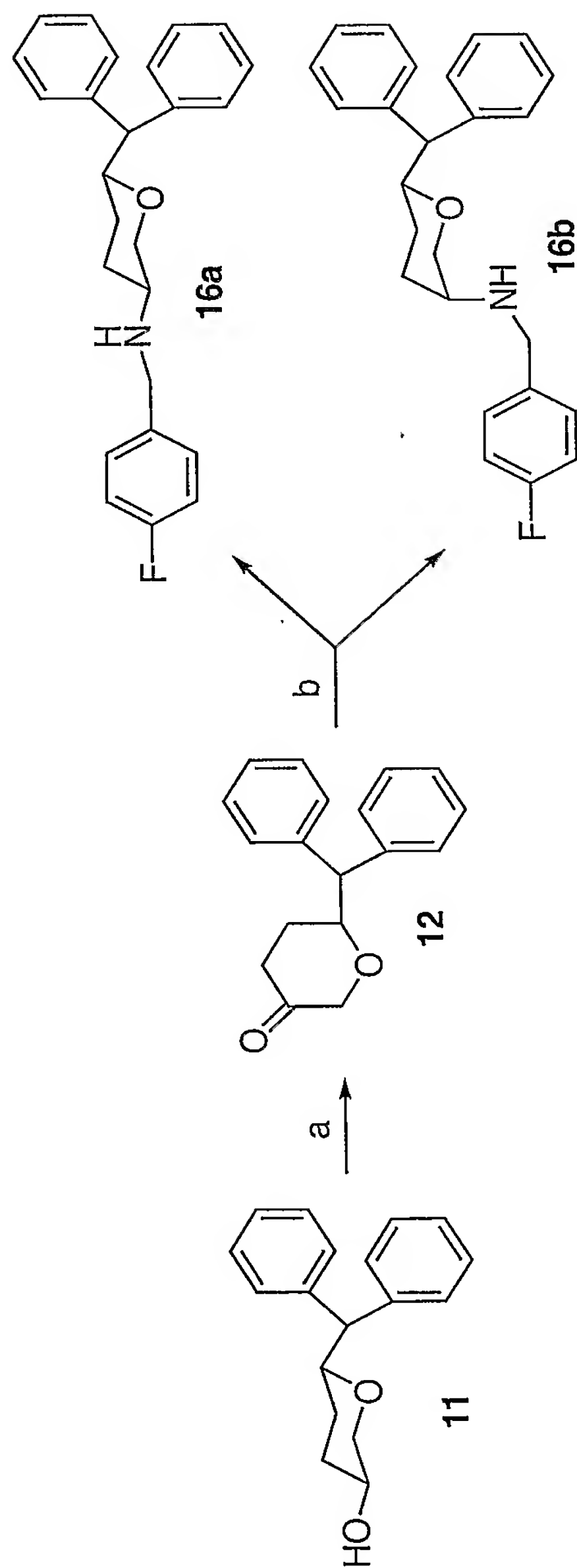
**Figure 1**

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(a) 4-bromo-1-butene; Mg, Et<sub>2</sub>O (b) Ethyl vinyl ether, Hg(OCOFCF<sub>3</sub>)<sub>2</sub>  
(c) Grubb's catalyst, Benzene (d) 9-BBN/THF, NaOH, H<sub>2</sub>O<sub>2</sub>

**Figure 2**

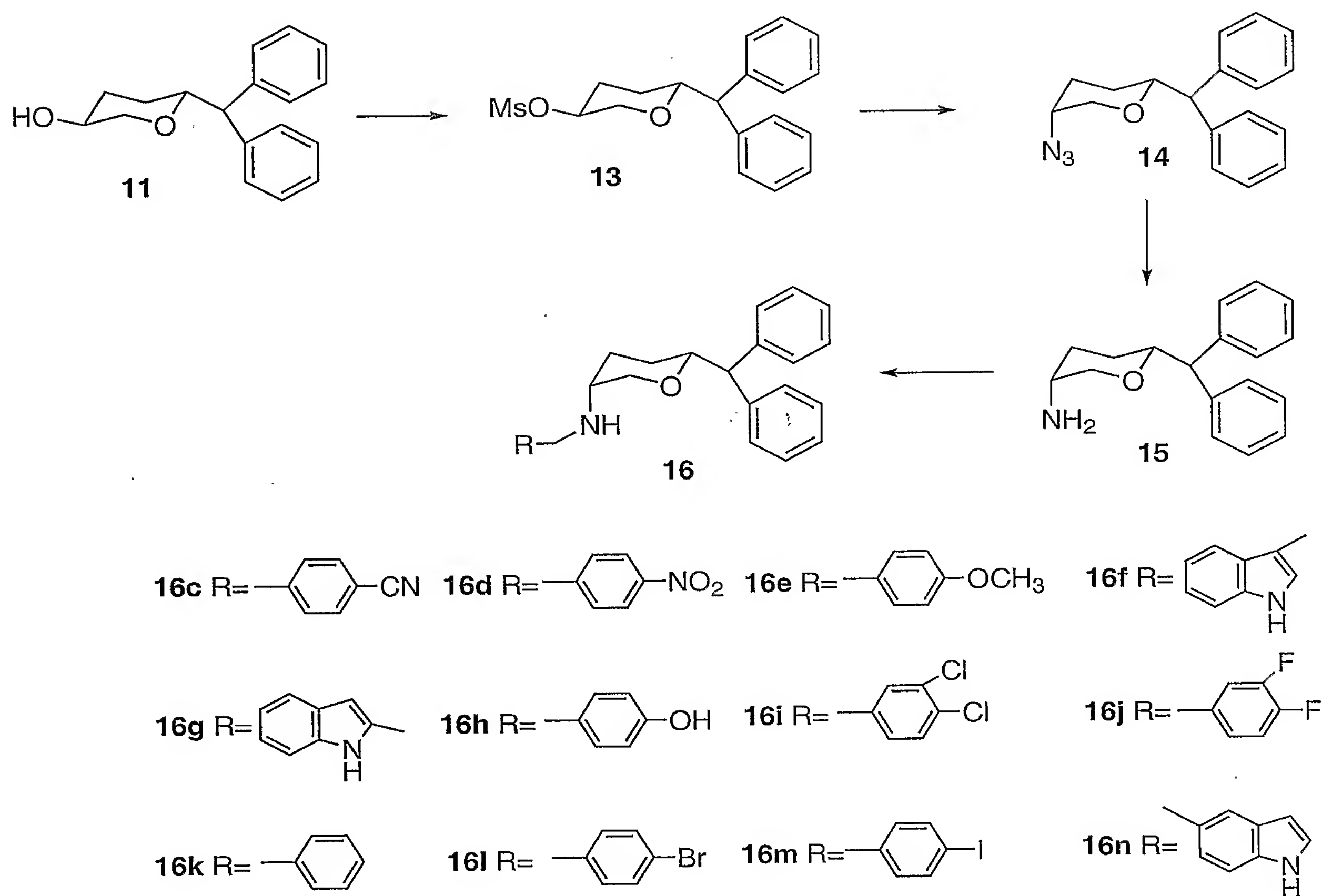


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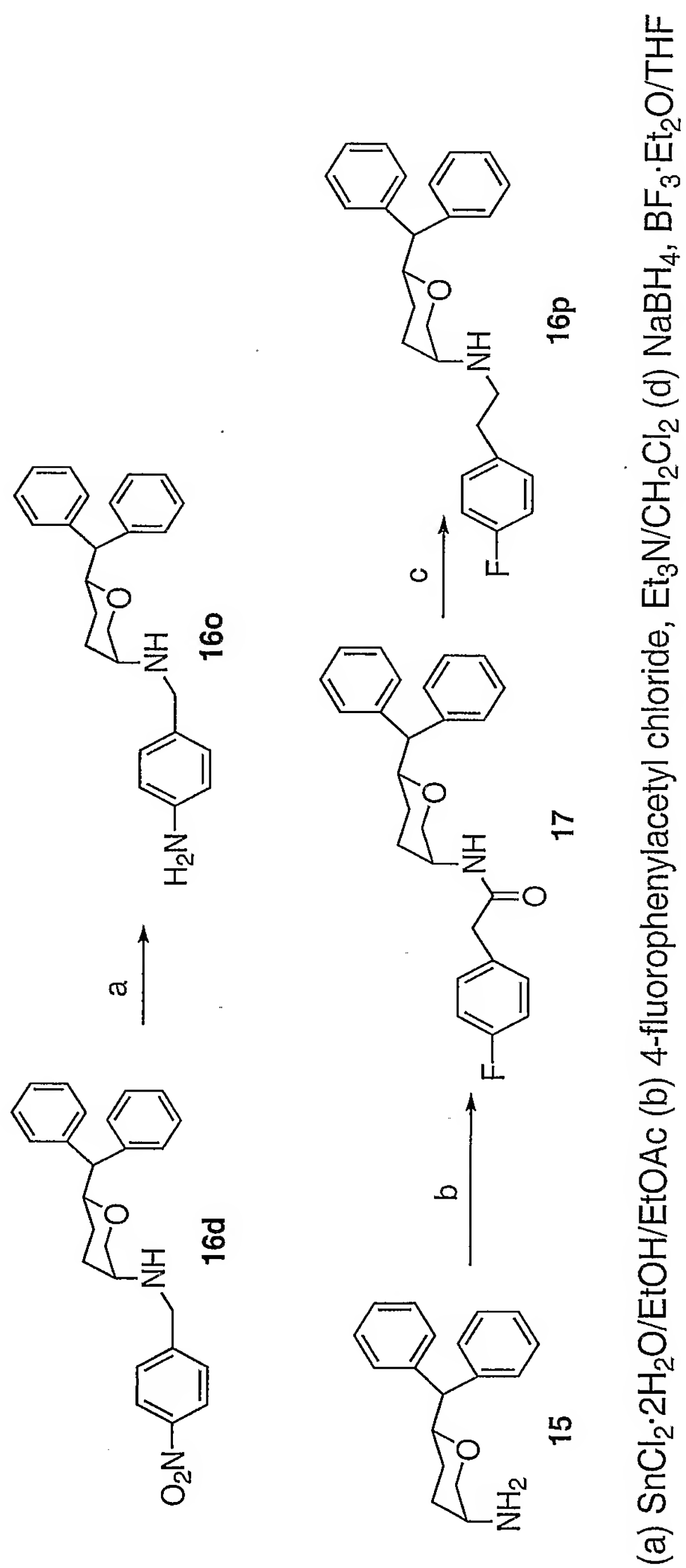
(a) oxalyl chloride, DMSO,  $\text{Et}_3\text{N}/\text{CH}_2\text{Cl}_2$  (b) 4-fluorobenzylamine, AcOH,  $\text{NaCNBH}_3/\text{ClCH}_2\text{CH}_2\text{Cl}$

**Figure 3**

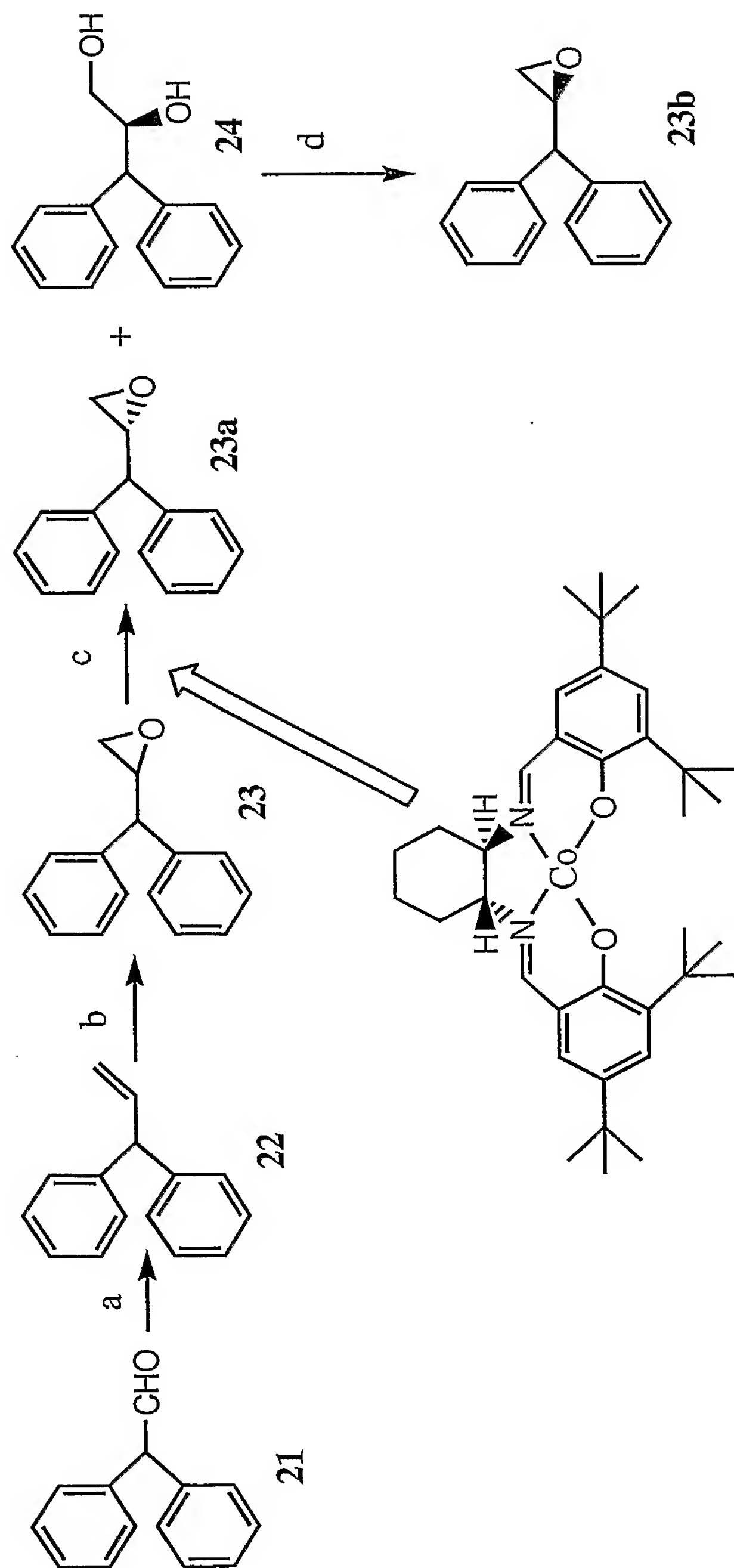
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**Figure 4**

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**Figure 5**

Scheme 1



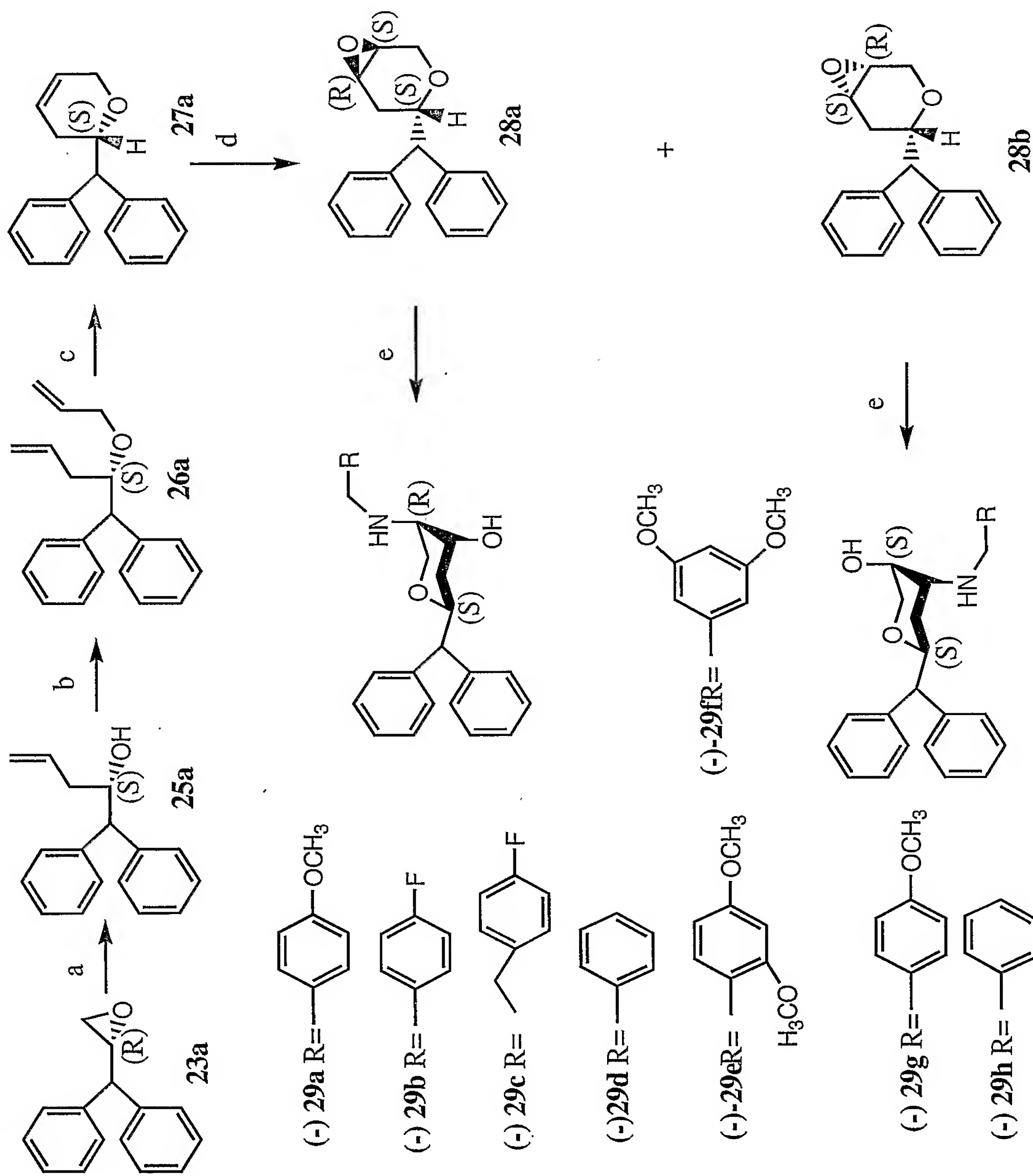
(R,R)-(-)-N,N'-Bis(3,5-di-tert-butylsalicylidene)-1,2-cyclohexanediaminocobalt

- a) methyldiphenylphosphonium bromide/BuLi/THF b) mCPBA/CH<sub>2</sub>Cl<sub>2</sub>  
c) Jacobsen's catalyst/H<sub>2</sub>O d) TPP/DEAD/benzene

Figure 6

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Scheme 2



a) vinyl magnesium bromide/CuI/THF b) NaH/allyl bromide/DMF c) Grubbs' catalyst/benzene d) mCPBA/CH<sub>2</sub>Cl<sub>2</sub> e) amine/ethanol

Figure 7

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Scheme 3

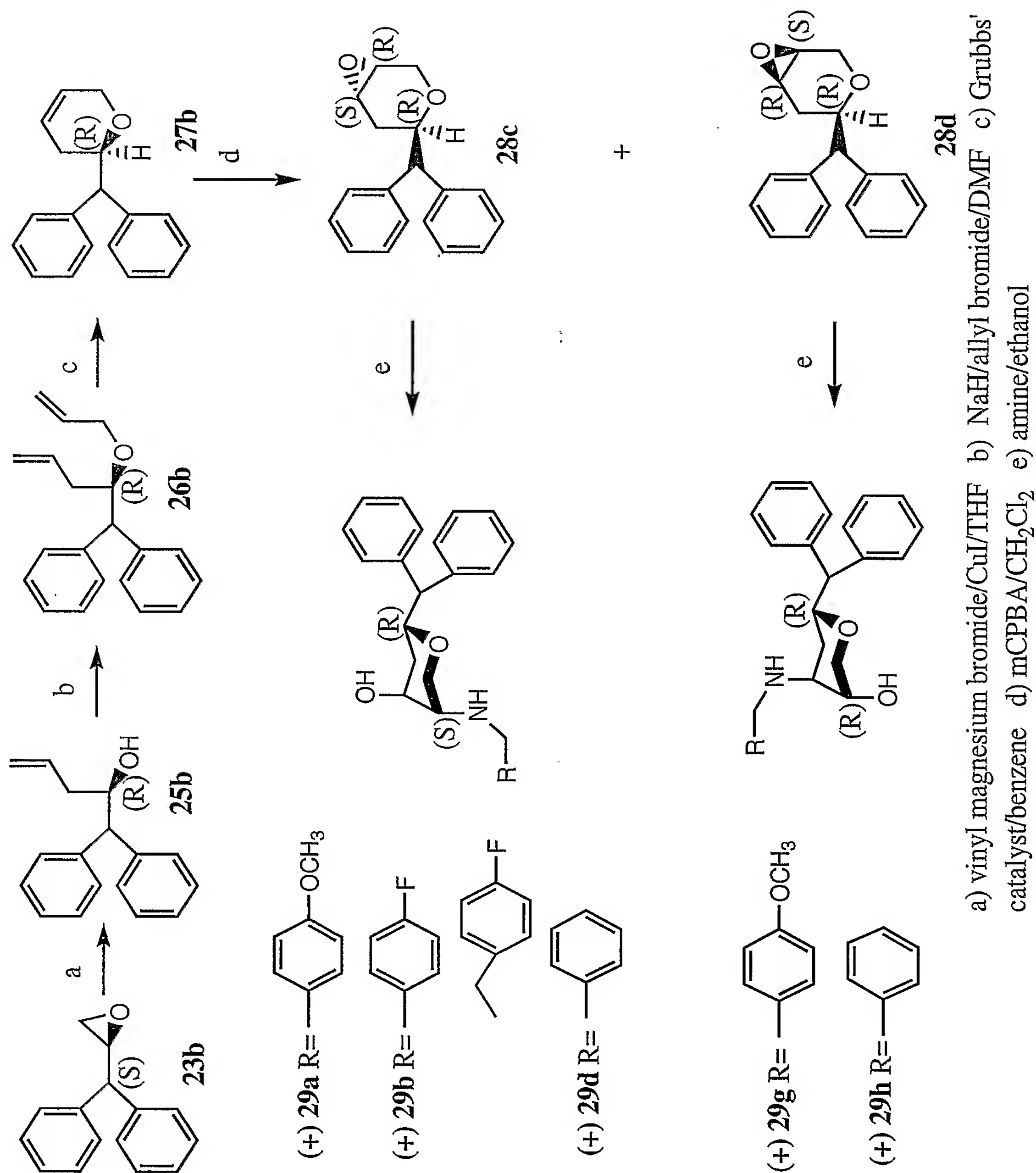
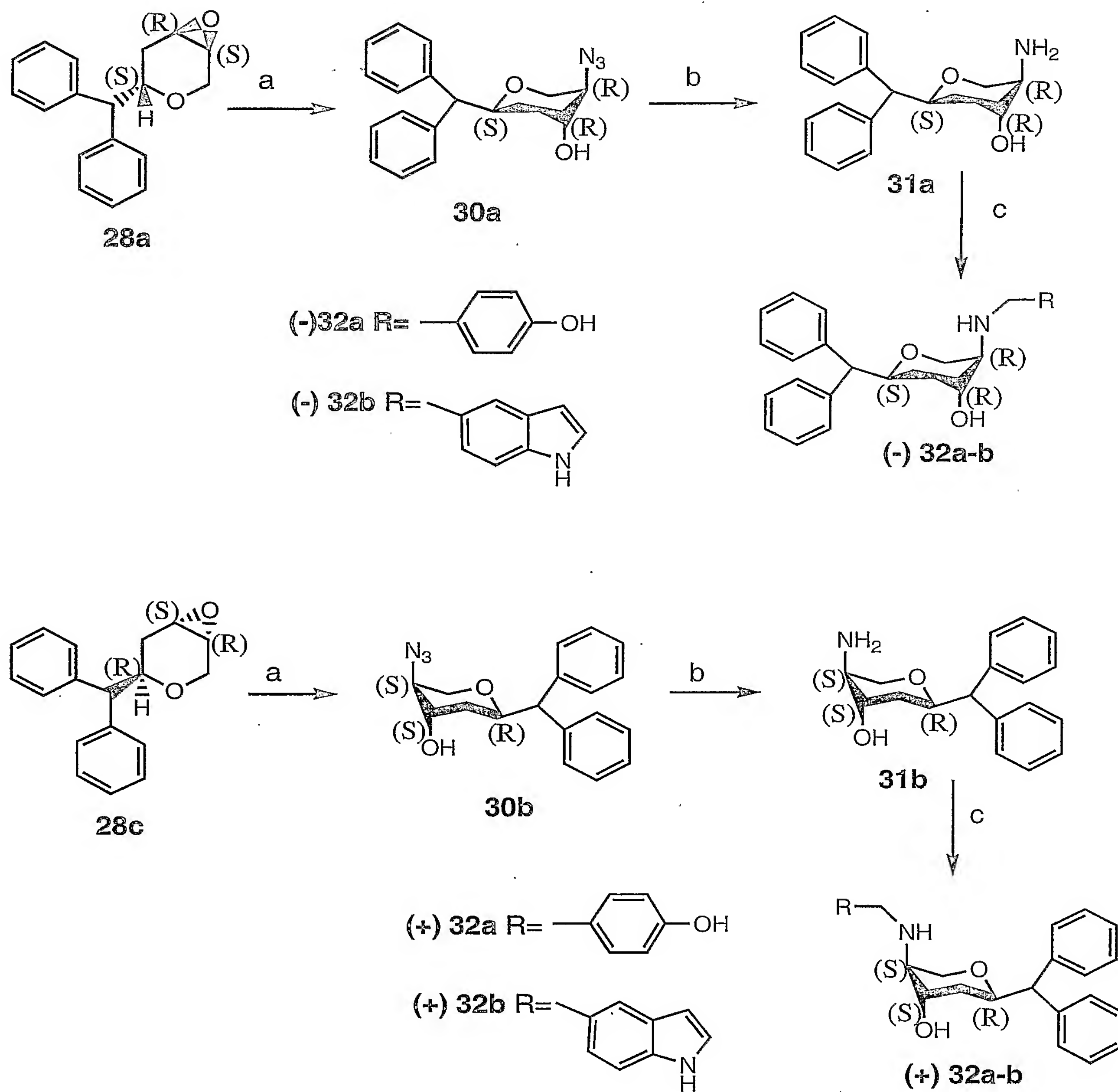


Figure 8



## Scheme 4

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a)  $\text{NaN}_3/\text{NH}_4\text{Cl}/\text{THF-H}_2\text{O}$  (8:1),  $80^\circ\text{C}$ , overnight. b)  $\text{H}_2/\text{Pd-C}$ , MeOH, 4 hr. c) aldehyde/AcOH/ $\text{NaCNBH}_3$ ,  $\text{ClCH}_2\text{CH}_2\text{Cl}$ , room temperature, 4 hr

Figure 9

Scheme 5

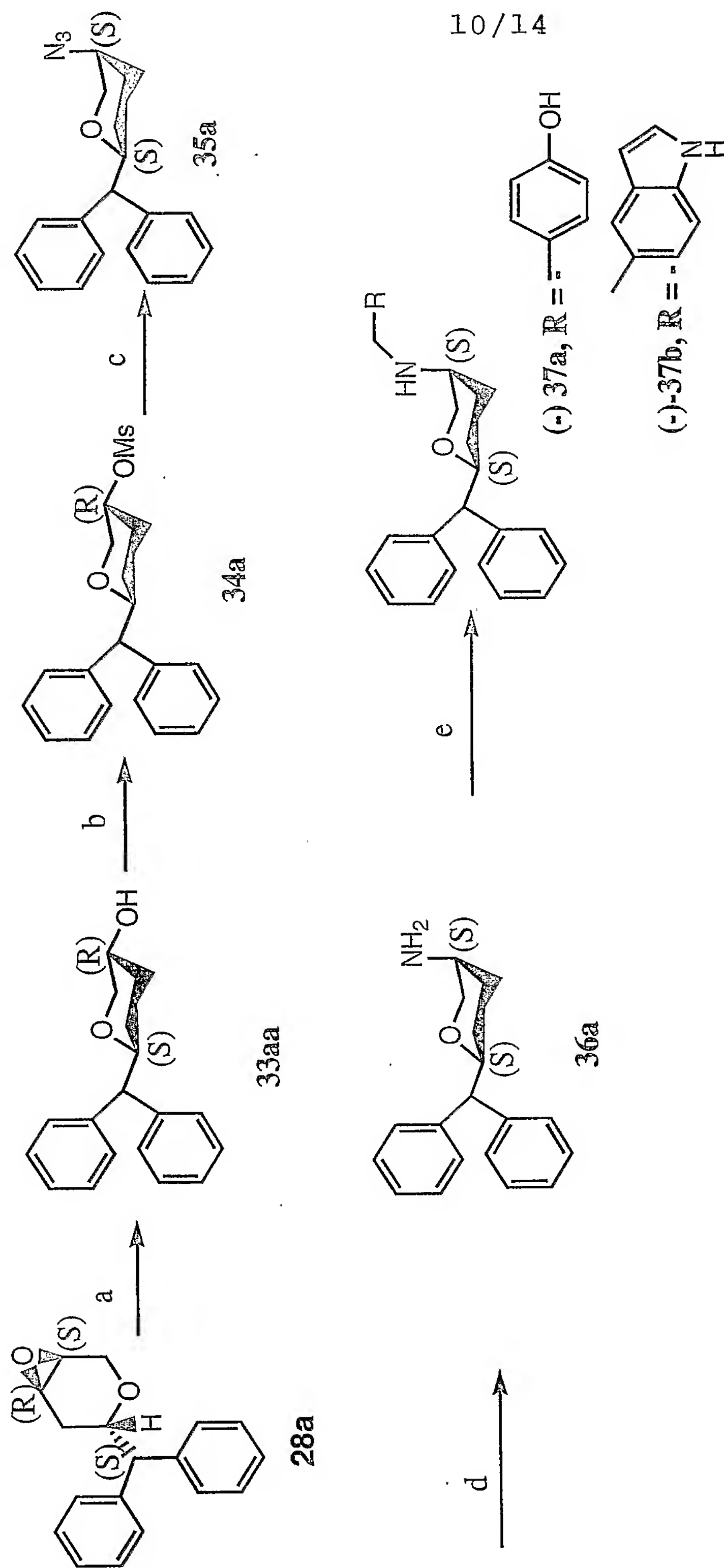
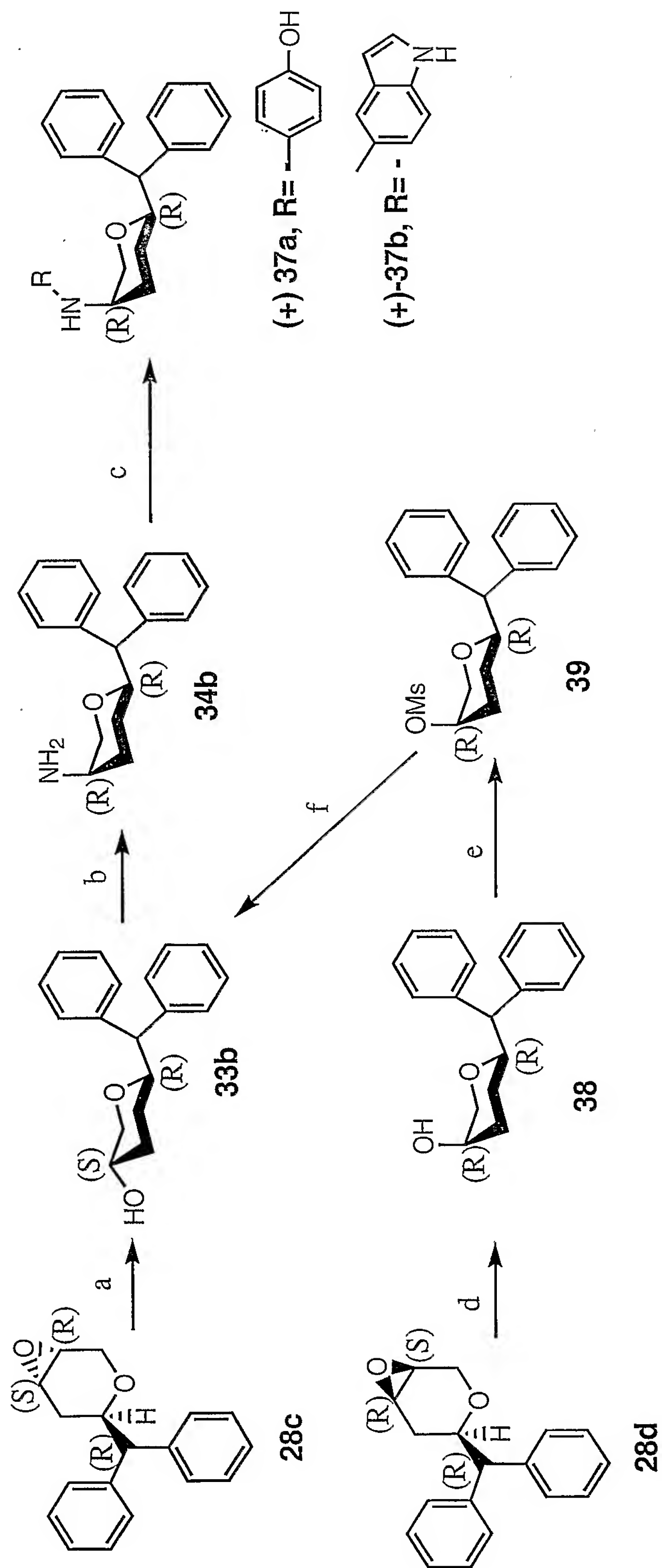


Figure 10

Scheme 6



- a)  $\text{LiAlH}_4$ /pentane, rt, 20h b) i.  $\text{MeSO}_2\text{Cl}/\text{Et}_3\text{N}/\text{CH}_2\text{Cl}_2$ , rt, overnight ii.  $\text{NaN}_3/\text{DMF}$ ,  $100^\circ\text{C}$ , overnight iii.  $\text{H}_2/\text{Pd-C}$
- c) Aldehyde/ $\text{AcOH}/\text{NaCNBH}_3$  ; d)  $\text{LiAlH}_4$ /12-crown-4/pentane, rt, 15h
- e)  $\text{MeSO}_2\text{Cl}/\text{Et}_3\text{N}/\text{CH}_2\text{Cl}_2$ , rt, 4 h f)  $\text{KO}_2$ /18-crown-6/ $\text{DMSO-DMF}$  (iii)  $\text{HCl}/\text{H}_2\text{O}$

Figure 11

Scheme 7

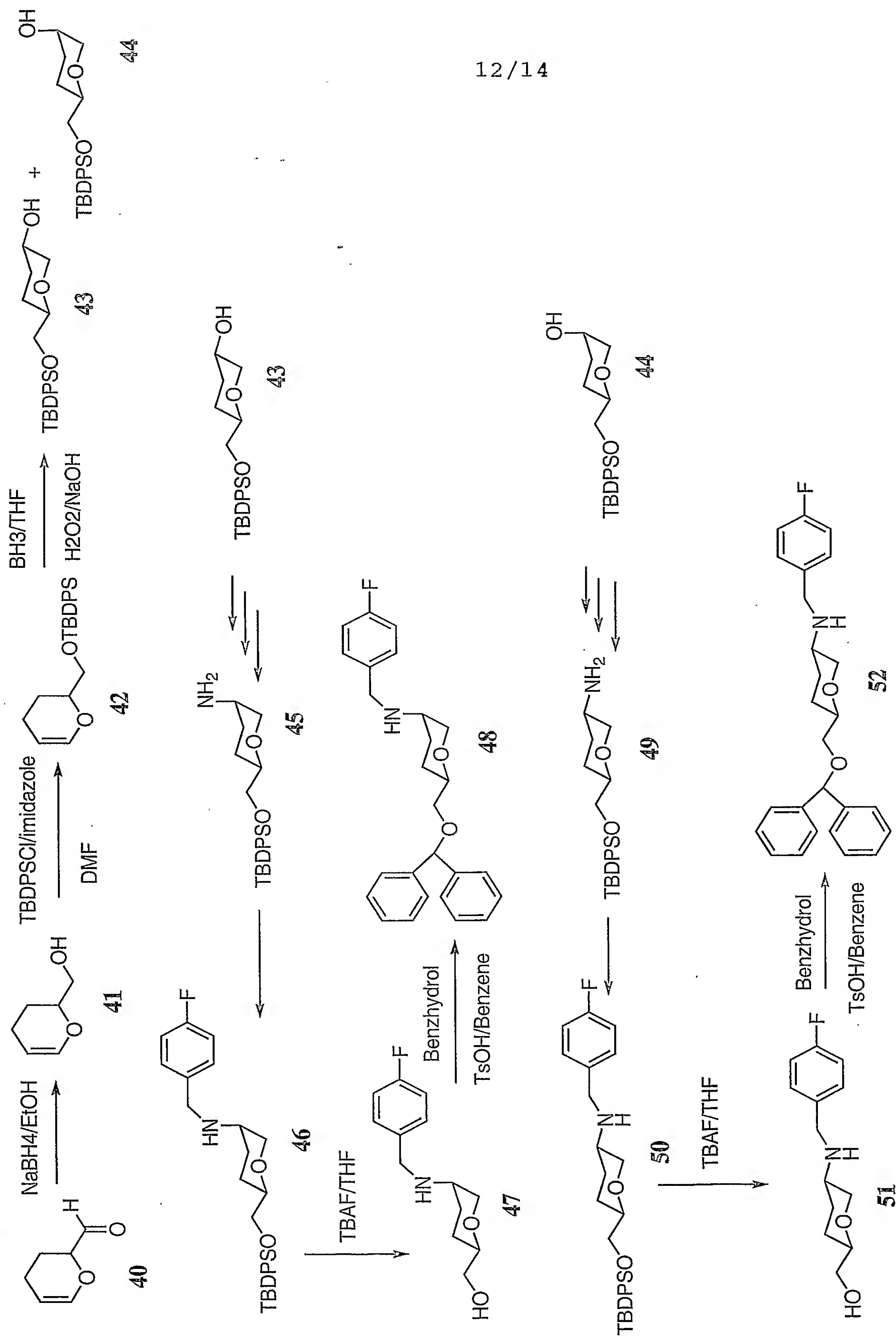


Figure 12

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Scheme 8

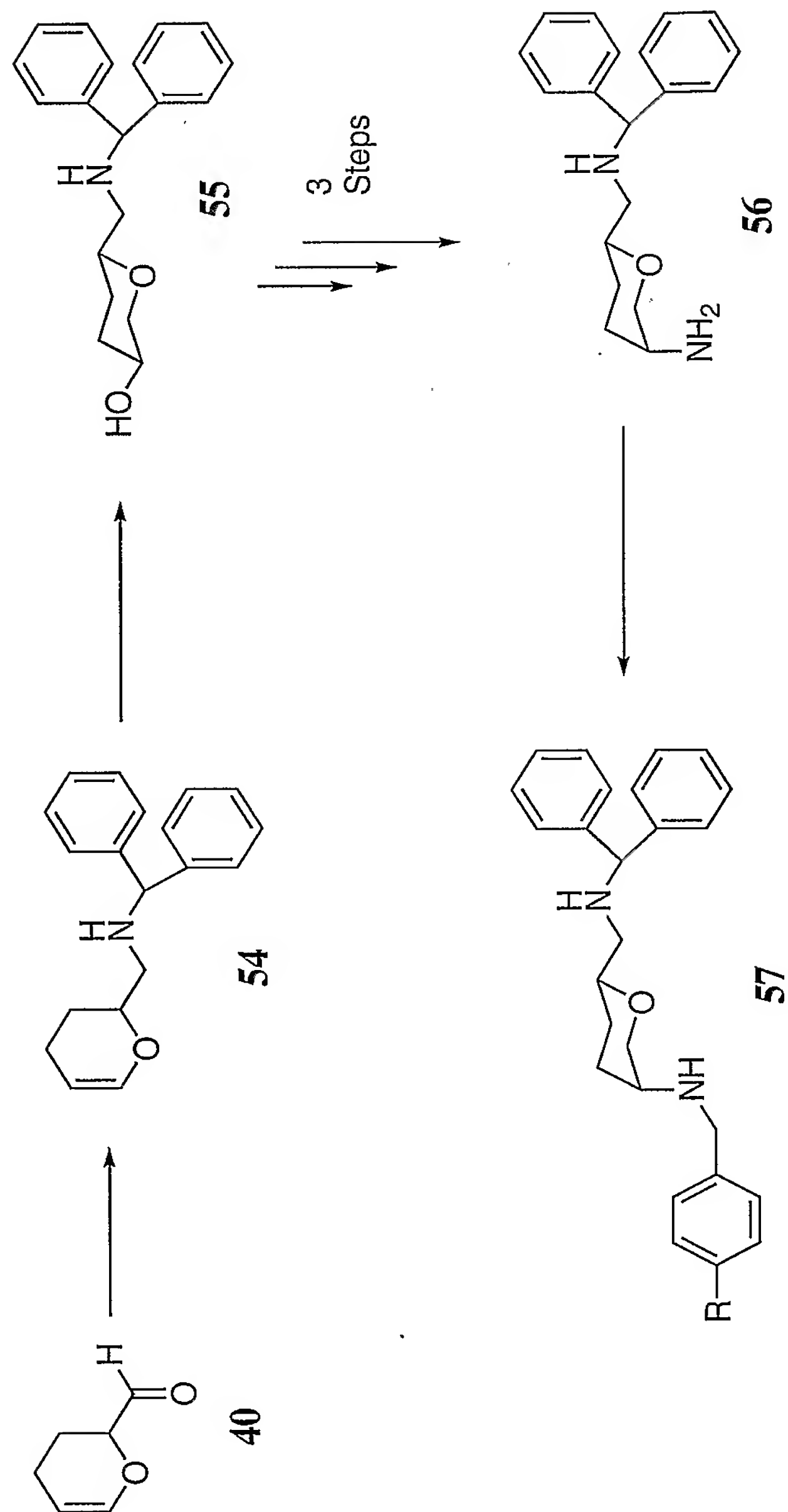


Figure 13

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Scheme 9

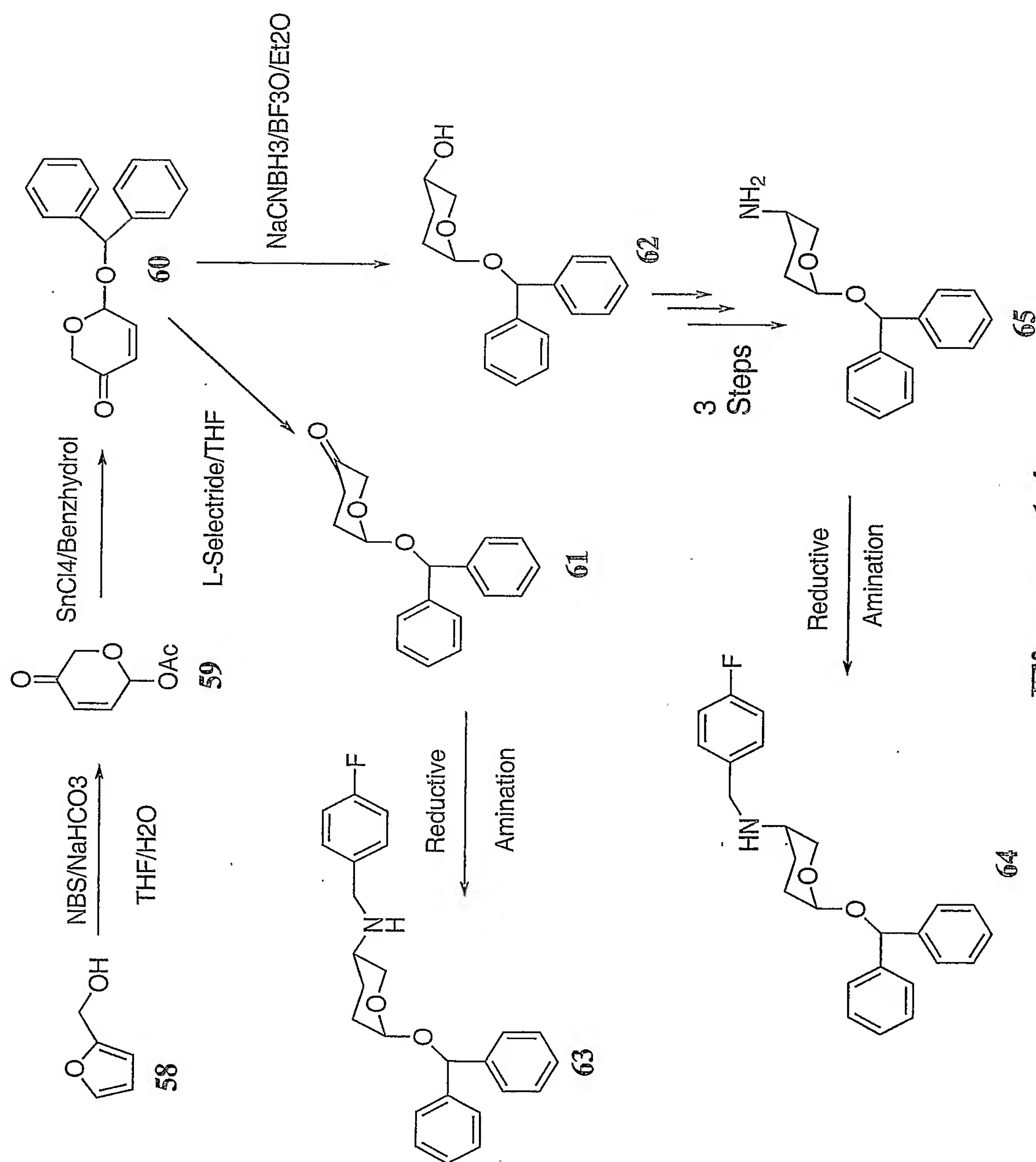


Figure 14